



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

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D505-1057-071
Job Sheet 200857



Part No: D505-1057-071

Job Qty: 1 pcs

Part Name: Ground Handling Kit



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/18/19

Job Tracking No:

Due Date: 10/24/19

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: IIN-D505-1057 REV.A IPP REV:A 19.06.07 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
101	Packaging 1 - Pick Kit	1 pcs		10/11/19	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		
							Packaging 1 - 31		



Container No: S221419



Part: D505-1057-071

Job No: 200857

Serial No/Batch: S221419

Revision: A

Inspector:

Exp Date:

Instructions: TC STC SH19-31 Issue 1 of 1 FAA STC SRD43971

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CANADA
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Plex 9/18/19 11:24 AM Dart.lajeunesse.marie

9/18/2019

[Dart Hawkesbury] Job Sheet - Lajeunesse, Marie

				Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
110	QC 4	1 pcs	10/11/19	0.00 0.00	QC 4 - 28
					QC 4 - 58
					QC 4 - 69
					QC 4 - 9
					QC 4 - 46
					QC 4 - 68
					QC 4 - 72
					QC 4 - 74
					QC 4 - 75
					DAS 78 9-89
120	Packaging 3-1 - Stock - B4B	1 pcs	10/11/19	0.00 0.00	Packaging 3 - 1 - B4B
					Packaging 3 - 2 - B4B
					Packaging 3 - 3 - B4B
					Packaging 3 - 4 - B4B
					Packaging 3 - 5 - B4B
					Packaging 3 - 6 - B4B
					Packaging 3 - 7 - B4B
					Packaging 3 - 8 - B4B
					Packaging 3 - 9 - B4B
					Packaging 3 - 10 - B4B
					Packaging 3 - 11 - B4B
					Packaging 3 - 12 - B4B
					Packaging 3 - 13 - B4B
					Packaging 3 - 14 - B4B
					Packaging 3 - 15 - B4B
					Packaging 3 - 16 - B4B
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					Packaging 3 - 18 - B4B
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					Packaging 3 - 26 - B4B
					Packaging 3 - 27 - B4B
					Packaging 3 - 28 - B4B
					Packaging 3 - 29 - B4B
					Packaging 3 - 30 - B4B
					Packaging 3 - 31 - B4B
					Packaging 3 - 32 - B4B
					Packaging 3 - 33 - B4B
					Packaging 3 - 34 - B4B
					Packaging 3 - 35 - B4B
					Packaging 3 - 36 - B4B
					DAS 78 9-89
125	DC - 1 - B4B	1 pcs	10/11/19	0.00 0.00	DC - 1 - B4B
					DC - 2 - B4B
130	QC 21 - FG	1 pcs	10/11/19	0.00 0.00	QC 21 - FG - 21
					QC 21 - FG - 70
					DAS 70 9-89

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Part Op 101 - pick kit
 Descriptions: 110 - (QC4- 100% Inspect kits for completeness)
 120 - Identify and pack for shipping as per PPP D505-1057-071 Location:
 125 - Photocopy bluefile & type labels per PPP D505-1057-071 CHG 001
 130 - QC21- Final Inspection - Work Order Release

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Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3C37A	Bolt	4 Ea (4 ea)	101-Packaging 1 - Pick Kit	5198263
D2652	Bushing	8 pcs (8 ea)	101-Packaging 1 - Pick Kit	522/223
D3672-7	Washer, Phenolic	8 pcs (8 ea)	101-Packaging 1 - Pick Kit	5131586
D5730-041	Lug Assembly	2 pcs (2 ea)	101-Packaging 1 - Pick Kit	5218411
MS21043-3	Nut	4 Ea (4 ea)	101-Packaging 1 - Pick Kit	5203262
NAS1149C0332R	Washer (AN960C10L)	4 Ea (4 ea)	101-Packaging 1 - Pick Kit	5211548

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
101-Packaging 1 - Pick Kit	AN3C37A	4	79	0
	D2652	8	217	0
	D3672-7	8	389	0
	D5730-041	2	0	0
	MS21043-3	4	597	0
	NAS1149C0332R	4	2,998	0

Part Specifications

Specifications could not be found.

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Entered: _____ Date: _____

Route update only

NCR No.

DISPOSITION

job:

Part No.

	Rework	Scrap	Use-as-is
1	0	0	0
2	0	0	0
3	0	0	0
4	0	0	0
5	0	0	0
6	0	0	0
7	0	0	0
8	0	0	0
9	0	0	0
10	0	0	0
11	0	0	0
12	0	0	0
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100	0	0	0

DEPARTMENT/PROCESS

	Cross tube
Skid-tube	
Machining	
Large Fab	

Eng. (Non-AW)
Prod. Eng. Coord.
Rec/Store/Packaging

Engineering	Water Jet	Supplier	Quality

MARB (Q51042)

Date:	Sequence #:
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QTY Affected:

Description Work Order Deviation

Disposition

Completed By _____

Lead hand / Supervisor

QC / QA Coordinator

Root Cause

Operator	
Manufacturing Process	
Equip/Tooling	
Handling/Preservation	
Material	
Product Improvement	
Process Improvement	
Human Factors	

FAULT CATEGORY

[illegible]

Other/Details:

	Positioned Wrong
	Outside Tolerance
	Drawing
	Finish
	Part Lost/Missing
	Misread